

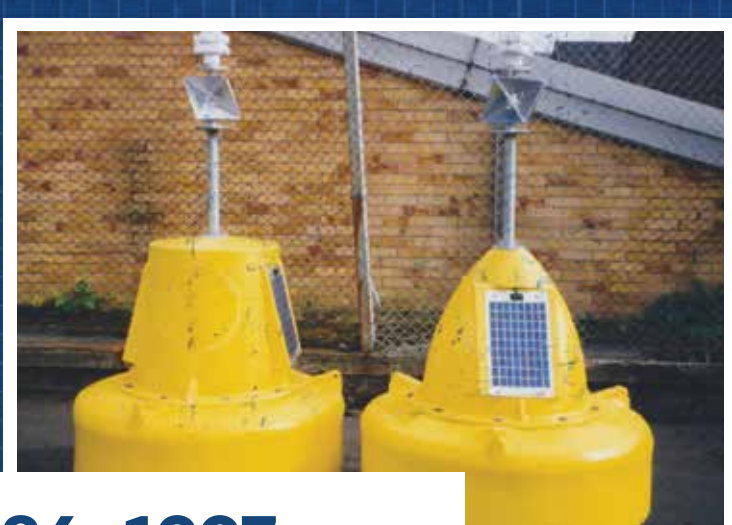
# CORILLA MARINE COMPANY HISTORY

From humble beginnings to the world's largest plastic buoy, here's a potted history of Corilla Marine's journey through time.



**1985**

Design begins on the world's first polyethylene navigation buoy, following the Northern Lighthouse board's requirement that fish farms in Scottish sea lochs be marked.



**1986-1997**

372 of the 1250 model buoys were built and deployed mainly for fish farms, but increasingly in harbours & rivers in the UK.



**1997**

Eason Marine invited to visit Republic of China to advise their Ministry of Transport.



**2001**

First deliveries of buoys to PD Ports.



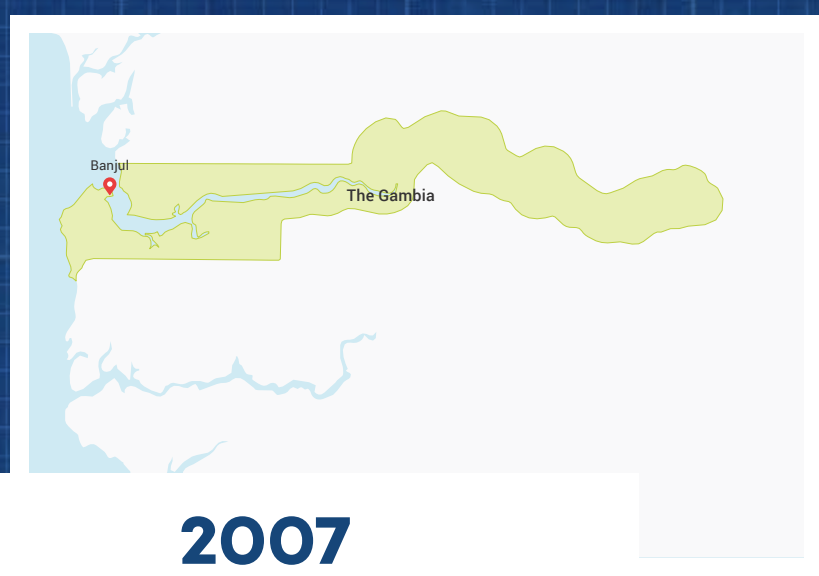
**2002**

EM3000 first true 3 metre diameter buoy displayed @ Seawork.



**2005/6**

EM3000 takes first place in the Trinity House Lighthouse Service Class 2 'Lightweight buoy Trial'



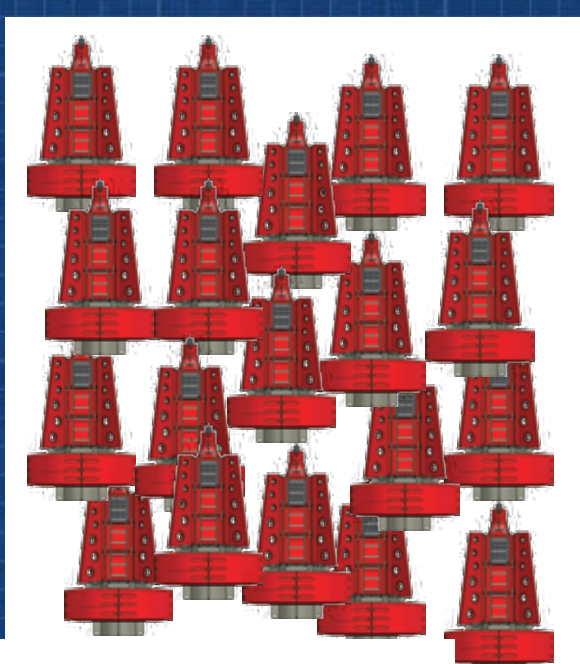
**2007**

PAE sent to the Gambia to help build & deploy 5 new navigation buoys for the River Gambia.



**2009**

Corilla Group purchased XJF Plastics.

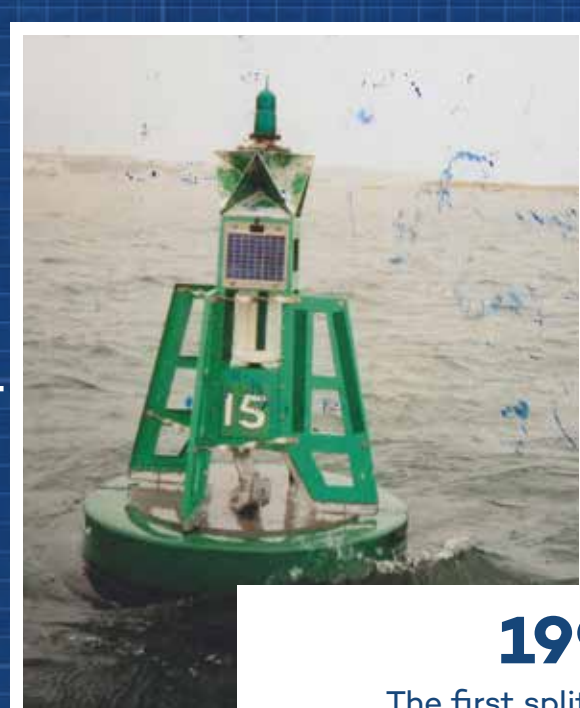


**2012**

Dutch company ITO order 47 EM3000 Class2 Mk1 buoys for deployment in the Caspian sea

**1986**

1250 Navigation buoy displayed for first time at the Scottish Fish Farm Exhibition, Inverness.



**1995**

The first split collar buoy, manufactured using separate float sections was successfully trialled in Exmouth, offering the potential for much larger plastic buoys than previously built.



**1998**

EM2000 buoy trialled against Tideland Signal's after complaints that pilots were unable to see the lights of the Tideland buoy in rough weather.



**2002**

EM1750 introduced.

**2002**

XJF Plastics take over Eason Marine. Eason Marine name changed to EM Nav-aids & Co. Ltd.



Ministry of Defence

**2007**

Ministry of Defense & Royal Navy purchase buoys and towers for use in British waters at home and overseas



**2008**

Design & order of the worlds largest polyethylene buoy for PD Ports



**2011**

Corilla Marine visit Mombasa, Kenya to help build up 8 buoys ready for deployment at the 'World Food Organisation' port of Mogadishu, Somalia

**2012**

Danish Maritime Authority place an order for, 3 metre and 2.4 metre buoys.